

# TECHNICAL DATA SHEET

Hot melt adhesive

# STICKS 331



## Hotmelt adhesive for various applications

### Applications:

Suitable hot melt adhesive for paper, carton, paper packaging applications when very fast gluing is necessary. It can be applied by spray or cylinder at 150 to 170°C.

Recommended product for:

- ▶ All types of paper and/or carton

### Technical Data:

Package:	Plastic sacks 25kg
Storage:	minimum 12 months
Color:	Pale yellow
Form:	Perles
Consumption:	Depends on the application
Brookfield viscosity (s27, 20rpm):	1800 – 2200 mPas at 160°C
Softening point:	110 – 114°C
Setting time:	immediate
Working temperatures:	160-180°C

\* At 20°C and 65% R.H.

### Protection of the workplace and the environment:

The products in their original packing, when stored in temperatures above 30°C. can block and stick together. Do not keep them at high temperature for several hours, otherwise oxidations and toxic gases can be generated. In case of bad ventilation use of respiratory mask. Do not eat while using the product. Wash your hands at every break and at the end of the working day. Observe safety information on product label as well as safety data sheet **Information for persons with allergies is available at +30 210 7793777 (Greece).**

### Disposal:

Collect product residues wherever possible and reuse. Do not allow to enter the sewer system, bodies of water or the soil. Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Empty metal cans could be reused.

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