

ICAMELT 1720/1720B

Hotmelt adhesives characterized by low viscosity, high setting speed and high softening point

Applications:

Hot melt adhesive particularly suitable for the forming and sealing of corrugated carton boxes, cases and paper bags on automatic machines.

ICAMELT 1720/B is white, while ICAMELT 1720 is yellow

Recommended product for:

- ▶ All types of cartons and corrugated paper

Product benefits / features:

ICAMELT 1720 and 1720/B have been formulated with raw materials suitable for the manufacturing of packings used to contain foodstuff or personal care substances, as scheduled by D.M. of 21/03/73 and following amendments and by F.D.A. laws - CFR 175.105.

Technical Data for 1720:

Package:	Plastic bags 15kg
Storage:	minimum 12 months
Color:	white
Form:	Pastilles (crumb form)
Consumption:	Depends on the application
Brookfield viscosity at 160 °C:	1.000 mPa.s
Softening point:	115 °C
Open time at 160 °C	2-3 seconds
Setting time at 160 °C:	immediate
Application:	By spray

* At 20°C and 65% R.H.

Technical Data for 1720 B:

Package:	Plastic bags 15kg
Storage:	minimum 12 months
Color:	yellow
Form:	Pastilles (crumb form)
Consumption:	Depends on the application
Brookfield viscosity at 160 °C:	1.000 mPa.s ±10%
Softening point:	115 °C
Open time at 160 °C	2-3 sec ± 5 sec
Setting time at 160 °C:	immediate
Application:	By spray

* At 20°C and 65% R.H.

Protection of the workplace and the environment:

The products in their original packing, when stored in temperatures above 30°C. can block and stick together. Do not keep them at high temperature for several hours, otherwise oxidations and toxic gases can be generated. In case of bad ventilation use of respiratory mask. Do not eat while using the product. Wash your hands at every break and at the end of the working day. Observe safety information on product label as well as safety data sheet **Information for persons with allergies is available at +30 210 7793777 (Greece).**

Disposal:

Collect product residues wherever possible and reuse. Do not allow to enter the sewer system, bodies of water or the soil. Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Empty metal cans could be reused.

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